


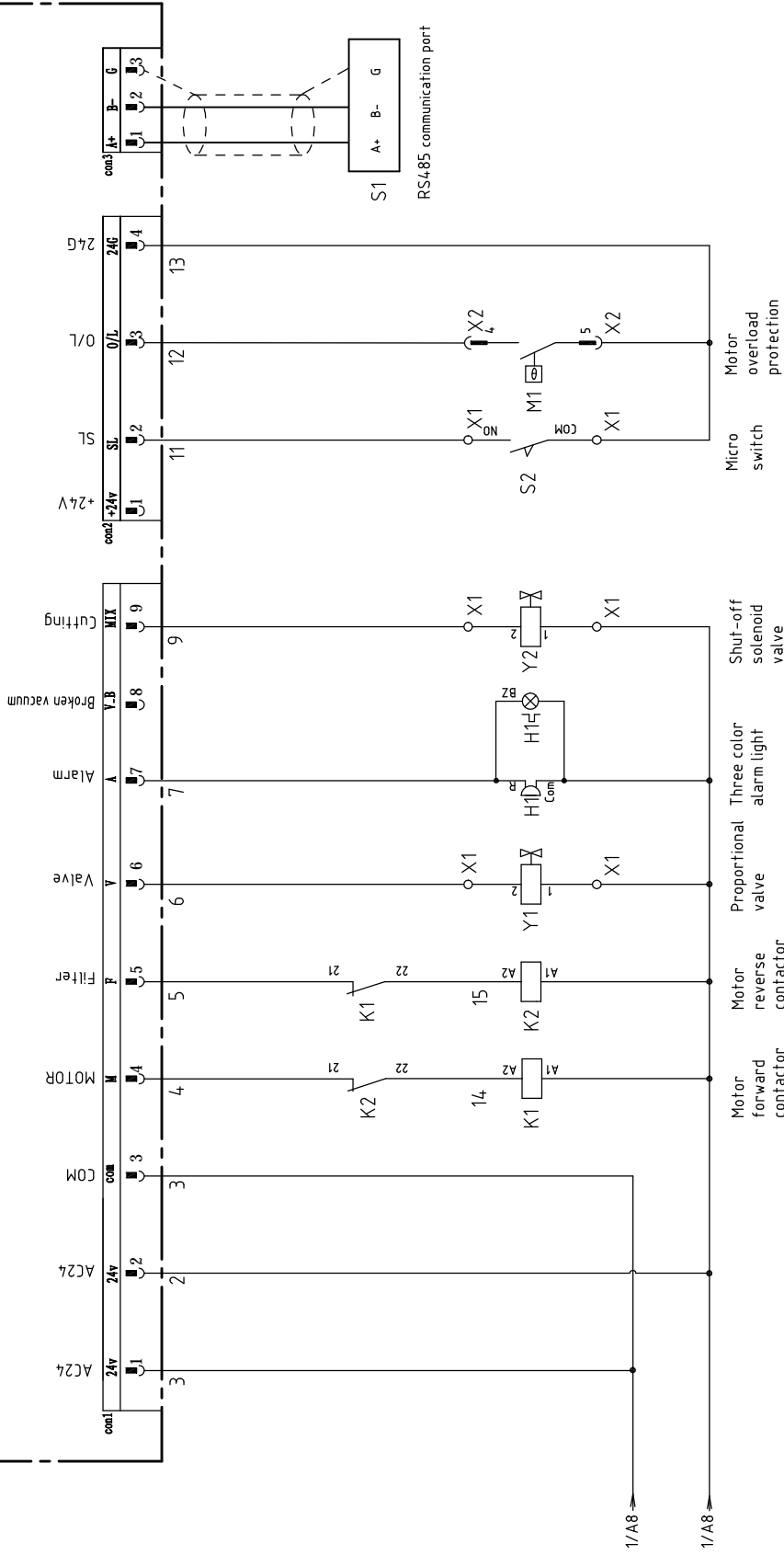
Manual switch

Feeding motor
 0.37KW In=1.4A(SAL-430)
 0.75KW In=2.5A(SAL-460)

机型号 Ver.B

Mark	Before modification	Modified by	Modify date	Date	20200514	Approved by	Version	D	Title		Scale	Page 1
	After modification	Modified by	Modify date						SAL-430/460			
Main Circuit Diagram										CE	Pages	8
Drawing NO. SAL-430/460-CE-400V-D-1										Voltage	Frequency	3φ400V 50HZ
 信易電熱機械股份有限公司 Shini Plastics Technologies, Inc.												8

CS-23

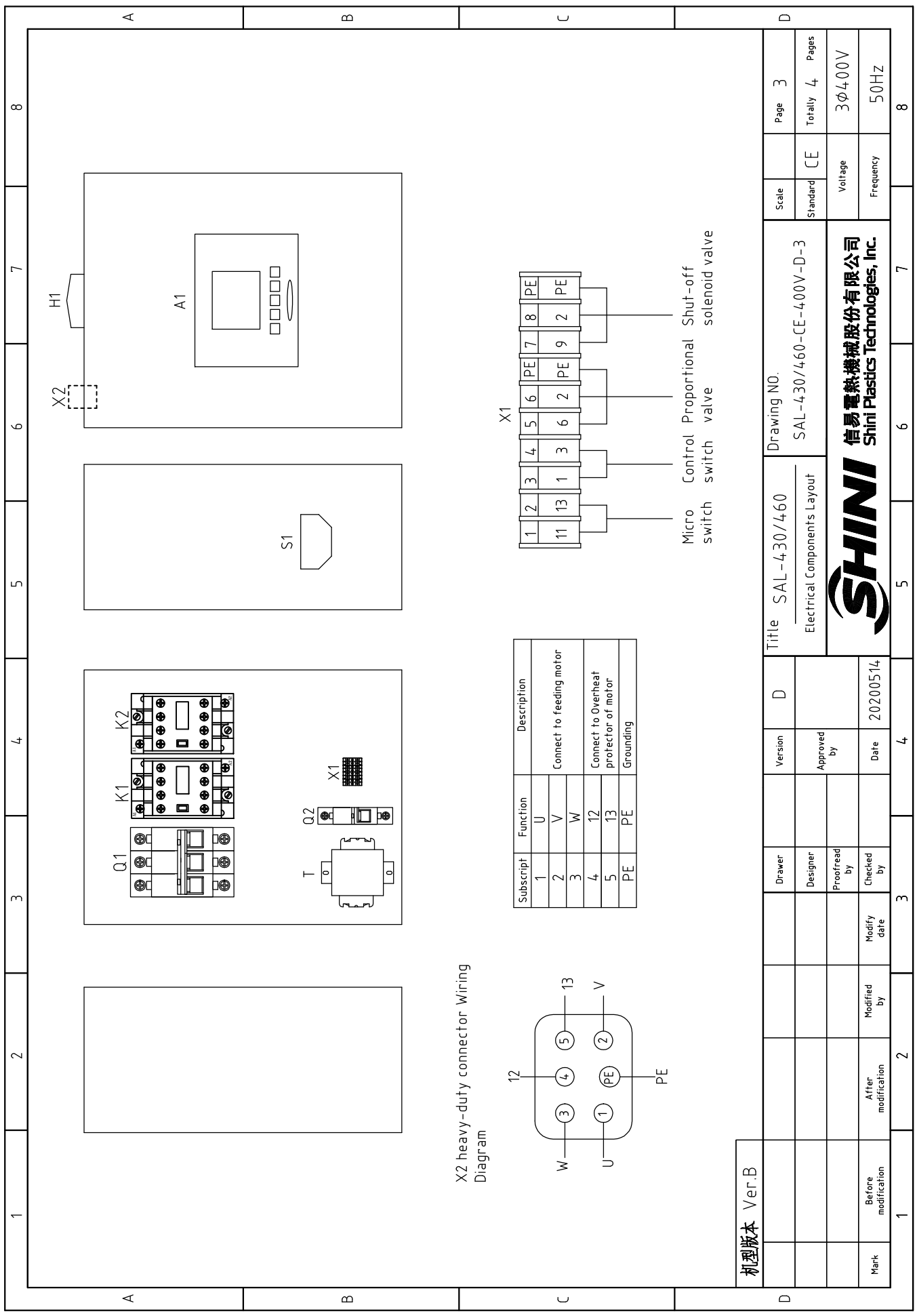


机型版本 Ver.B

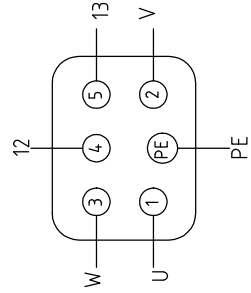
Mark	Before modification	Modified by	Modify date	1	2	3	4	Date	20200514	Version	D	Title	SAL-430/460	Drawing NO.	SAL-430/460-CE-400V-D-2	Scale	Page 2	Voltage	3 ϕ 400V	Frequency	50Hz	8
	After modification	Modified by	Modify date																			

Notes: M1 is the overheat protector of blower.

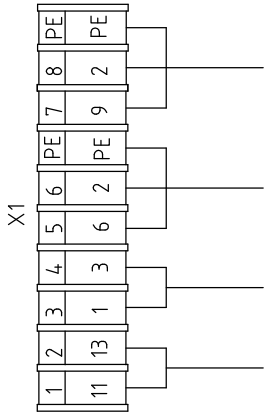




X2 heavy-duty connector Wiring Diagram



Subscript	Function	Description
1	U	
2	V	Connect to feeding motor
3	W	
4	12	Connect to Overheat protector of motor
5	13	
PE	PE	Grounding



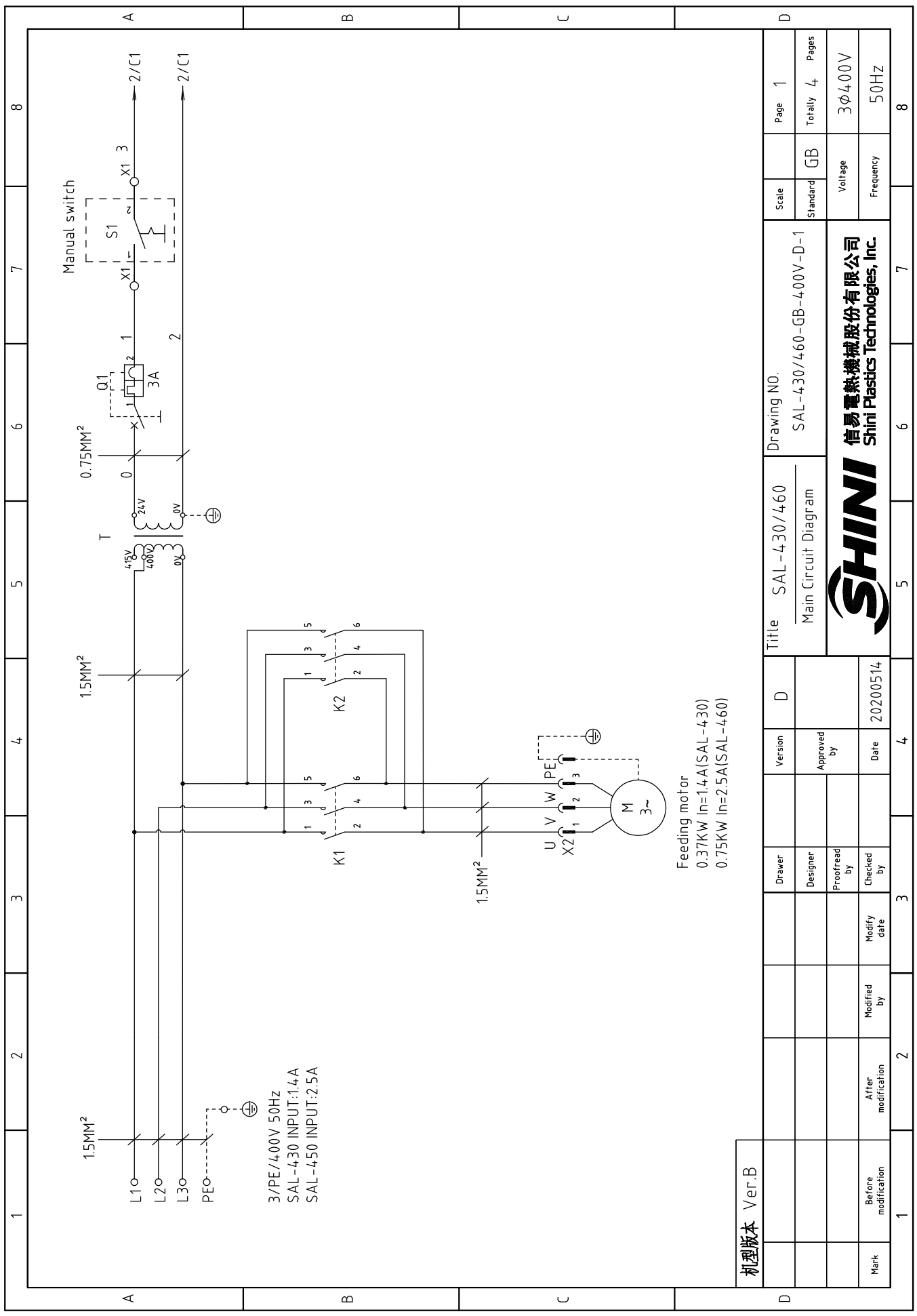
Micro switch
Control switch valve
Proportional Shut-off solenoid valve

Mark	Before modification	After modification	Modified by	Modify date	Checked by	Date
						20200514

机型号版本	Ver.B
Drawer	
Designer	
Proofread by	
Approved by	
Version	D

Title		SAL-430/460		Drawing NO.		SAL-430/460-CE-400V-D-3	
Electrical Components Layout		Scale		Standard		Page	
		CE		Voltage		3Φ400V	
		Frequency		Totally		Pages	
		50HZ		4		8	



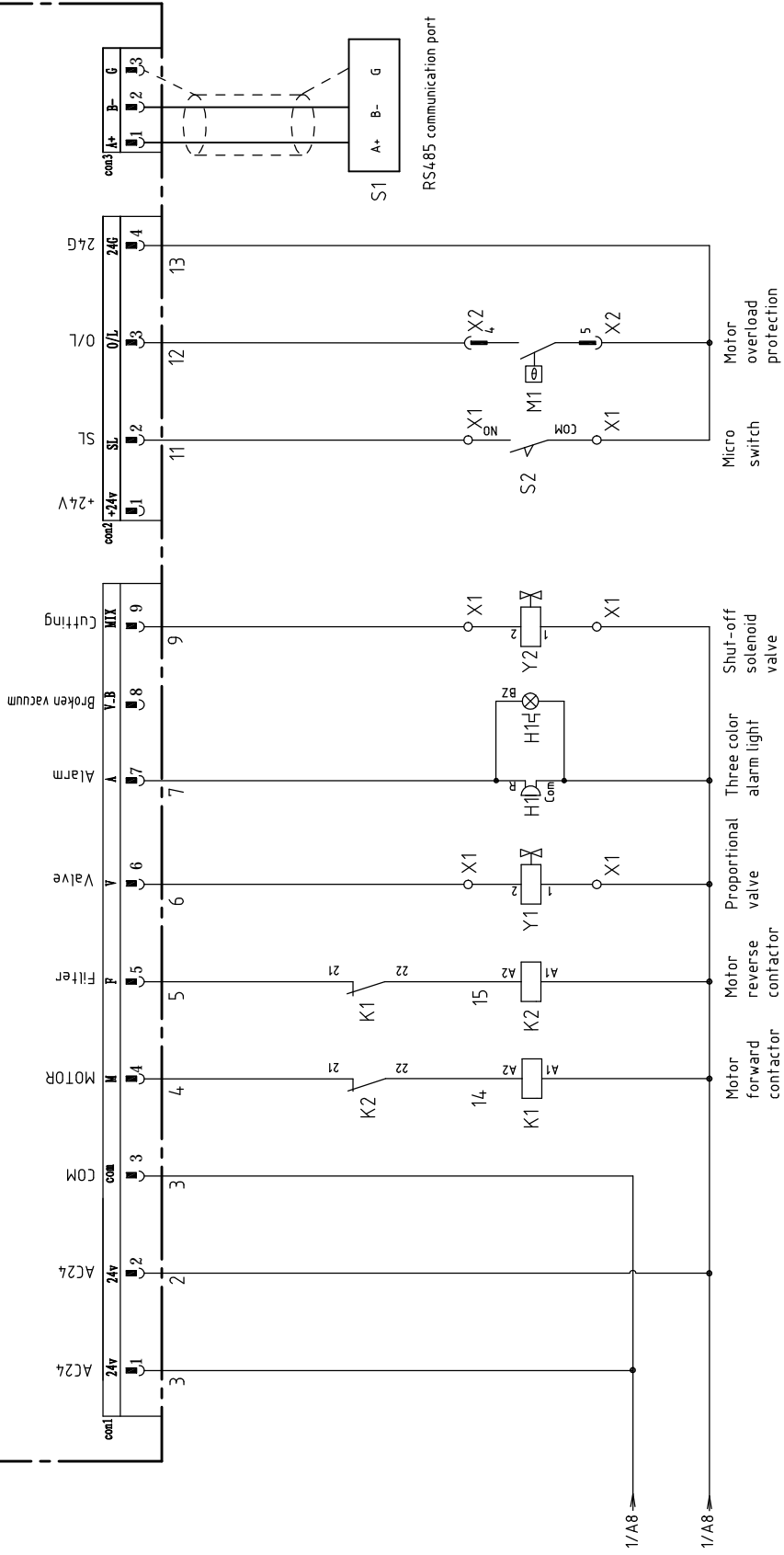


机版本 Ver.B

Mark	Before modification	After modification	Modified by	Modify date	Checked by	Proofread by	Designer	Drawer	Version	D	Title		SAL-430/460		Drawing NO.		SAL-430/460-GB-400V-D-1		Scale	Page 1	
				20200514					Approved by			Main Circuit Diagram		SAL-430/460-GB-400V-D-1				Standard	Totally 4	Pages	
																			Voltage	3φ400V	
																			Frequency	50HZ	
1	2	3	4	5	6	7	8														



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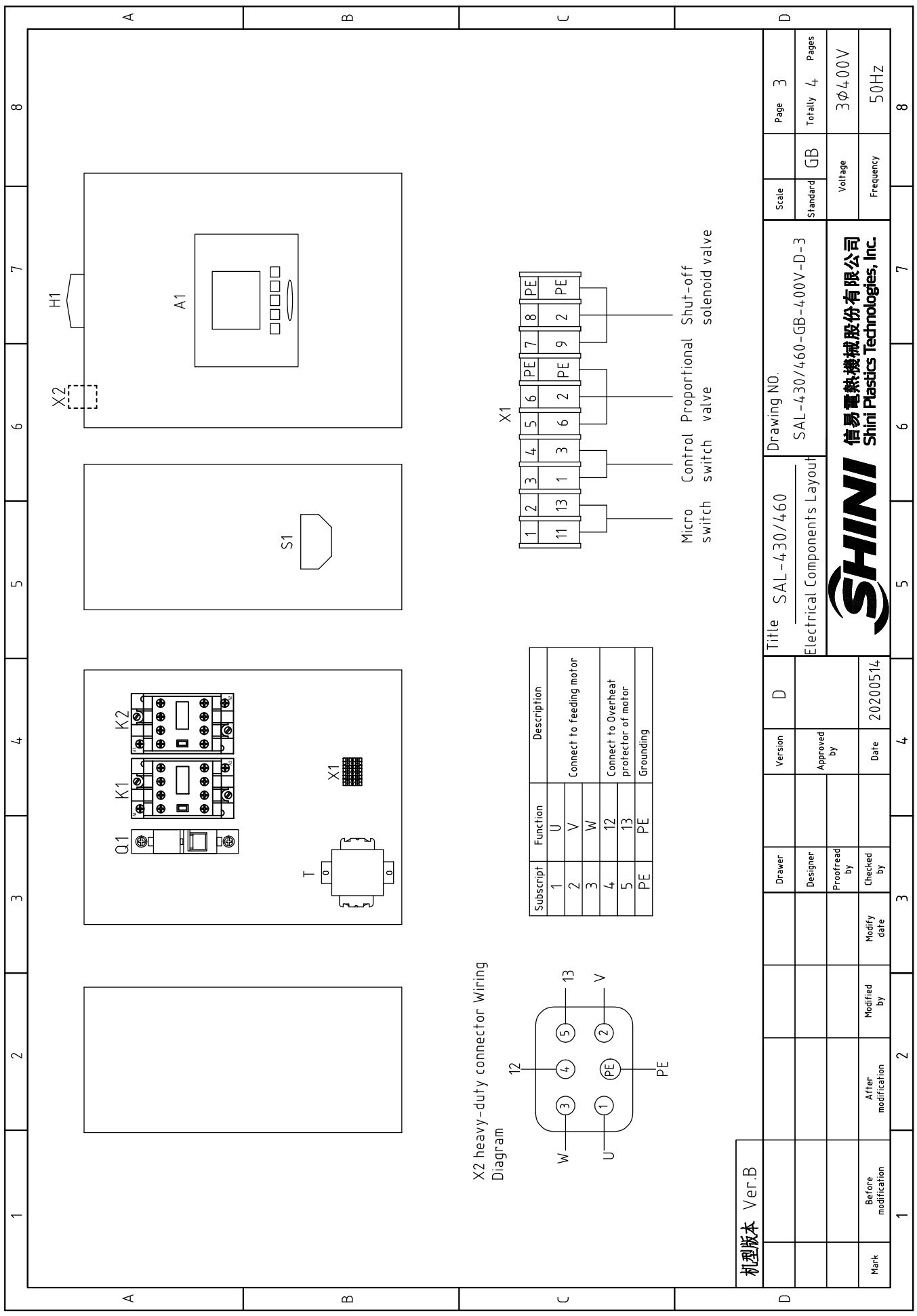


机型版本 Ver.B

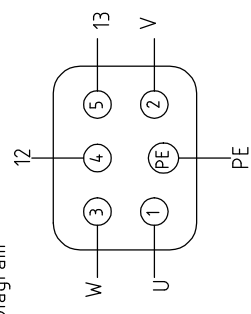
Notes: M1 is the overheat protector of blower.

Mark	Before modification	Modified by	Modify date	Checked by	Date	Approved by	Version	D	Title	SAL-430/460	Drawing NO.	Scale		Page
	After modification	Modified by	Modify date									Standard	GB	
											Voltage		3φ400V	
											Frequency		50Hz	
											Standard		GB	
											Totally		4	
											Page		2	

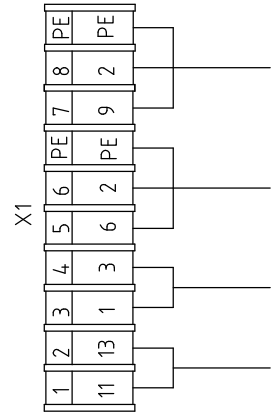




X2 heavy-duty connector wiring Diagram



Subscript	Function	Description
1	U	
2	V	Connect to feeding motor
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PE	PE	Grounding



Micro switch
Control Proportional solenoid valve
Shut-off solenoid valve

Mark	Before modification	After modification	Modified by	Modify date	Checked by	Date
						20200514

机型号版本	Ver.B
Drawer	
Designer	
Proofread by	
Approved by	
Version	D

Title	SAL-430/460	Drawing NO.	SAL-430/460-GB-400V-D-3	Scale	Standard	GB	Page	3
	Electrical Components Layout		Totally		4	Pages		
Mark	Before modification	After modification	Modified by	Modify date	Checked by	Date	Voltage	
							3φ400V	
							Frequency	50HZ
								8



